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## The Klipspringer of Black Mountain

Hall Core Drilling is an exploration drilling contractor with active operations in several countries on the African continent. The company was founded in 2000 and started out with just one drill rig. Today, they have 36 drill rigs in operation and employ approximately 250 people. In the small mining town of Aggeneys, located in South Africa's Northern Cape Province, Hall Core Drilling is focused on the Black Mountain and the search for base-metals.

The geology in this region is one of the most diverse in the whole of South Africa and also boasts some of the highest concentrations of base-metals in the country. Mainly zinc, copper and lead is being mined here, but silver is also found here. The surface exploration drill rigs used in this environment are able to cope with the terrain.

At the job site which includes mountains and valleys, Hall Core Drilling has two drill rigs; one in the valley and one high up on the mountain side. The one in the valley is an older model of the surface core drilling rig, Boyles C6C, from Epiroc. This rig typically drills 200 m deep holes in a few days and is then moved to a new location in the valley. The hole depth and the distance between holes are all up to the geologist responsible for the site, who analyses the core samples retrieved by the four-man drilling crew. The team, two assistants, a corewriter and an operator, itself is like a well-oiled machine, working together in sync.

On the mountainside drill site is the new Boyles C6C drill rig from Epiroc. This one has the new 2-gear Durahead rotation unit installed as standard equipment from the factory in Sweden. This rig drills a little deeper; usually the holes are around 400 meters.

"These rigs are really up to standard. The new Durahead rotation unit is much better that what we have seen before and the whole rig is stronger, better designed and with less problems. You really get a lot of bang for your bucks with this rig," says Hennie Eybers, Site supervisor, Hall Core Drilling.

Marie Bergman is the Global Product Manager for the Boyles range at Epiroc. She is very pleased with how the new rotation unit performs on the rigs in this site.

"The Durahead rotation unit has a lot of benefits. The main thing is that it doesn't have a chain. It has only a high and a low gear which makes life easier for drillers. The fact that it has an effective seal that prevents water and mud from entering the gear box is a real reliability booster. Also, this rotation unit is very easy to service, thanks to the seven grease fittings and the position of the lube oil filters," says Marie.





"The rotation unit is the big thing," says Grant Benson, Product Specialist at Epiroc. He continues, "Maintenance is so easy on these machines and here in South Africa we are experiencing a minimum number of breakdowns. In a location like this, reliability is a key factor."

Mpho Kobane is the corewriter in the mountainside crew working with the Boyles C6C. Like his fellow crew members in the valley, he is part of a group of dedicated drillers. Apart from making sure that the drill rig is doing what it is meant to do, a corewriter also handles the core samples retrieved from the ground below.

Mpho places the samples in specially designed boxes and labels them to keep track of their progress and to make analysis easier for the geologist.

"I have only good things to say about this rig. It allows us to be very fast when tripping rods, making and breaking of rods is easy. Also, I really like the control panel and the displays. It shows us everything we need to know about the status of the rig. All in all, this rig is a pleasure to work with," says Mpho.

So, what does the Boyles C6C have in common with the Klipspringer, the mountain climbing antelope of South Africa? The inclination of the hill leading up to what is now the mountainside drill site was measured to an average of 27°. At its steepest section it was measured to 29°. Thanks to its strong tramming performance, the Boyles C6C made it up the hill on its own.

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**Epiroc** is a leading productivity partner for the mining, infrastructure and natural resources industries. With cutting-edge technology, Epiroc develops and produces innovative drill rigs, rock excavation and construction equipment, and provides world-class service and consumables. The company was founded in Stockholm, Sweden, and has passionate people supporting and collaborating with customers in more than 150 countries. Learn more at <a href="https://www.epiroc.com">www.epiroc.com</a>.

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