

# News Release

CONTACT | Public Relations  
Tommaso Maria Vezzosi  
tommasomaria.vezzosi@kohler.com  
+39 0522 389471

## K-HEM | It's the age of rightsizing

K-HEM, the hybrid electrical and mechanical combined power generation units  
Munich, Germany – April 2019 – Bauma trade fair is the beating heart of the construction industry and each edition offers a glimpse of what is coming to the market in terms of state-of-the-art technology and latest developments.

In this context, Kohler is an alternative player, going against the flow with respect to traditional

engines and responding to the new demands of a constantly changing market for solutions that are more dynamic and flexible and greater focus on what customers really need.

Our aim is to facilitate the job of constructors by improving the performance of their machinery. In order to do this, we offer them our support so they choose the best solution for their needs: by expanding its range of hybrid solutions, Kohler aims to ensure everyone can choose the best engine for their application.

Electrification refers to the design of a system running on electricity: in the construction industry, these can be hybrid systems or purely electrical systems. In the panorama of hybrid solutions, there is also a distinction to be made between hybrid in series and hybrid in parallel:

a hybrid system in series simply converts chemical energy into mechanical energy, and this is converted in turn into electrical energy. A parallel hybrid system can deliver mechanical energy, coming from chemical energy, at the same time as it delivers electrical energy, coming

from a previously-charged battery pack. This offers the advantage of using mechanical and electrical energy simultaneously. The combination of the two types of energy is the main plus point

of any parallel hybrid system.

The range of K-HEM hybrid units is based on the concept of a parallel hybrid system: this enables constructors to fit K-HEM units onto the hydraulic system of their applications, just like

they used to do with endothermic engines.

BAUMA 2019 – Hall A4 / 225

KOHLER | Lombardini Srl  
P.IVA (IT) 01829970357  
Via Cav. del Lavoro A. Lombardini, 2  
42124, Reggio Emilia, Italy  
infodiesel@kohler.com  
kohlerpower.it  
+39 0522 38 91  
+39 0522 38 95 03  
Tel  
Fax

Later, when they decide to re-engineer their machines in order to exploit the full benefit of running applications on electrical power, our engineers will be ready to support them step by step to design increasingly efficient machines.

Kohler does not intend to drive the process of electrification at all cost, but is committed to exploiting the potential of every source of energy in order to reach a truly optimised performance of applications based on operating cycles. As a result, Kohler's strategy is to extend its range of hybrid solutions.

After analysing the market case by case, we realised there is a series of applications fitted

with over-dimensioned engines for specific features. Their operating cycles do not need all the

power that the engine is capable of delivering, or does not need it all of the time.

Consequently, we identified two thresholds that are particularly interesting: 19 kW, i.e. the limit

for Stage V legislation's requirement for the use of DPF, and 56 kW above which the same legislation also requires the use of SCR.

In order to offer an alternative solution capable of tapping on these two power nodes, the new K-HEM 2504 runs alongside the K-HEM 1003 launched last November: the K-HEM 2504 is a

hybrid unit generating a combination of electrical and mechanical power consisting of a KDI 2504TCR 55.4 kW diesel engine that complies with Stage V legislation and is without SCR, and a 48 Volt electric motor that guarantees 19.5 kW peak power and 9 kW continued power, and maximum safety levels due to the voltage. The new K-HEM 2504 hybrid unit offers even more efficient DPF management making the regeneration processes fully transparent for the end user, as it is possible to exploit the temperatures reached to recharge the battery pack.

The modern and advanced DNA of the KOHLER KDI 2504TCR engine makes it the perfect partner for an electrical unit: KDI engines deliver a very high performance and the combination

with electrical power can equal, if not exceed, the performance offered by higher spec engines in terms of horsepower, as well as a smaller footprint.

Our hybrid solutions are not designed to offer a simple downsizing, but to be part of a broader

concept of the rightsizing of applications, namely choosing the right size: the most suitable size for each specific application. Kohler offers constructors a full range up to 105 kW, which investigates different sources of energy that are increasing and diversifying as time goes by.

Hybrid solutions not only save OEMs the complexity of post-processing systems and add extra power, they also offer a range of possibilities.

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+39 0522 38 95 03  
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They can simply replace an endothermic engine without worrying about installation problems because K-HEM units have the same integration with the hydraulic system or with the mechanical transmission as a diesel engine. Otherwise, the application can be re-engineered in order to make it more efficient: the current generated by the electric motor can run a series of actuators and guarantee more punctual and optimised management, leading to improved machine performance as a whole.

K-HEMs allow excavators to have faster and more precise movements compared to the past, with improved efficiency and productivity. Or they make sure aerial platforms exploit the availability of electricity when peak power is required and then use the diesel engine as standard for cycles operating at low speeds. For the same reasons, we believe K-HEMs are a perfect match for applications like welding equipment, forklift trucks, telescopic lifting equipment, tyre- or track excavators, chip grinders, and cable tensioners.

Kohler hybrid units guarantee the general optimisation of machines and the possibility to store

surplus energy in the batteries to be delivered when needed, drastically reducing running costs; the applications will enjoy the inherent flexibility of parallel hybrid systems, namely the possibility to run on mechanical energy, on mechanical energy plus electrical energy, or with electrical energy alone, soon available for the K-HEM range.

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### About Kohler Engines

Kohler began manufacturing engines more than 90 years ago and has continually enhanced its product lineup in an effort to help make life easier and more profitable for end users around

the globe. Today, the company offers a full array of diesel, gasoline and gaseous-fueled engines – up to 140 hp. – which are supplied to equipment manufacturers worldwide in the construction, agricultural, industrial and lawn and garden markets. For additional information,

visit [KohlerPower.it](http://KohlerPower.it) or [Facebook.com/KOHLERPowerEMEA](https://Facebook.com/KOHLERPowerEMEA).

### About Kohler Co.

Founded in 1873 and headquartered in Kohler, Wis. Kohler Co. is one of America's oldest and largest privately held companies. With more than 50 manufacturing locations worldwide, Kohler is a global leader in the manufacture of engines and power systems; kitchen and bath products; and owner/operator of two of the world's finest five-star hospitality and golf resort destinations in Kohler and St Andrews, Scotland. For more details, please visit [Kohler.com](http://Kohler.com).

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